



MODEL-SEA-CUT-530

\* REMOVE SHARP CORNERS.  
 \* UNSPECIFIED RADIUS 0.5  
 \* ALL CHAMFERS 0.5 X 45 DEG.  
 \* ALL DIMENSIONS IN MM.  
 \* DO NOT SCALE THE DRAWING.

\* USE OF STANDARD GAUGES/MEASURING INSTRUMENTS/TOOLING IS NOT MENTION ON THE DRAWING.

MATERIAL : OHNS  
 HEAT TREATMENT 58ed-60HRC  
 RAW MATERIAL WEIGHT / SIZE  
 FINISH MATERIAL WEIGHT

DIM OVER.	UNLESS OTHERWISE SPECIFIED				
	0	6	30	120	315
UPTO & INCLUDING	6	30	120	315	1000
MACHINING	±0.1	±0.2	±0.3	±0.5	±0.8
FABRICATION	±0.5	±1.0	±1.5	±2.0	±3.0

FINISH Ra $\mu$ m	
$\sim$	25-50
$\nabla$	8-25
$\nabla\nabla$	1.6-8
$\nabla\nabla\nabla$	0.025-1.6
$\nabla\nabla\nabla\nabla$	< 0.025

QTY : 1 NO.

Sea Pumps Satara.			
APPROVED BY		DATE	SCALE 1:1
CHECKED BY		DATE	SHEET 1 OF 1
DRAWN BY	PHATAK	DATE	19.03.2012
PART NAME :	CUTTER PUMP ASS'LY	PART NO :	05 0530 25 13 12